

What is claimed is:

- 1           1.       Eyewear comprising:  
2                   a frame having a brow web extending approximately horizontally  
3           from a top portion of the frame, the brow web including at least one  
4           ventilation aperture having a internal side that is substantially sloped with  
5           respect to a top surface of the brow web; and  
6                   one or more lenses mounted to the frame.
- 1           2.       The eyewear according to claim 1, wherein the ventilation aperture  
2           is substantially round.
- 1           3.       The eyewear according to claim 1, wherein the ventilation aperture  
2           is substantially oval.
- 1           4.       The eyewear according to claim 1, wherein the ventilation aperture  
2           is substantially polygonal.
- 1           5.       The eyewear according to claim 1, wherein the ventilation aperture  
2           has parallel sides.
- 1           6.       The eyewear according to claim 1, wherein the internal side forms  
2           an angle of approximately forty-five degrees with respect to a surface of  
3           the brow web.
- 1           7.       The eyewear according to claim 1, wherein the frame includes a  
2           lens channel and the aperture is closely adjacent to the lens channel.
- 1           8.       The eyewear according to claim 1, comprising a plurality of  
2           apertures arranged substantially in a row.

1           9.       The eyewear according to claim 8, wherein the row approximately  
2 follows a curvature of the lens.

1           10.     The eyewear according to claim 1, comprising a plurality of  
2 apertures for each of two lenses wherein the apertures for each lens are  
3 arranged substantially equally-spaced in a row.

1           11.     The eyewear according to claim 10, comprising three apertures for  
2 each of the two lenses.

1           12.     The eyewear according to claim 1, wherein a width of the aperture  
2 is substantially equal to a thickness of the brow web.

1           13.     The eyewear according to claim 1, wherein the brow web and  
2 frame are molded as a single body.

1           14.     The eyewear according to claim 1, wherein the frame includes a  
2 lower web for each lens wherein the lower web extends from a lower  
3 portion of the frame at each lens and further comprising one or more  
4 ventilation apertures in each lower web.

1           15.     The eyewear according to claim 14, wherein the ventilation  
2 aperture for each lower web includes an internal side that is substantially  
3 sloped with respect to a bottom surface of the lower web.

1           16.     The eyewear according to claim 1, wherein the frame includes side  
2 lenses and further comprising at least one ventilation aperture in the brow  
3 web for ventilating the corresponding side lens.

1        17.    The eyewear according to claim 16, wherein the frame includes a  
2        lower web for each lens wherein the lower web extends from a lower  
3        portion of the frame at each lens and further comprising one or more  
4        ventilation apertures in each lower web.

1        18.    The eyewear according to claim 17, the ventilation aperture for  
2        each lower web includes an internal side that is substantially sloped with  
3        respect to a bottom surface of the lower web.

1        19.    Eyewear comprising a frame having a brow web extending  
2        approximately horizontally from a top portion of the frame, the brow web  
3        comprising a plurality of ventilation apertures for each of two lenses  
4        mounted to the frame wherein the apertures for each lens are arranged  
5        substantially equally-spaced in a row and wherein each aperture has  
6        parallel sides and a center axis that is substantially sloped with respect to a  
7        top surface of the brow web.

1        20.    The eyewear according to claim 19, wherein the ventilation  
2        apertures are substantially round.

1        21.    The eyewear according to claim 19, wherein the ventilation  
2        apertures are substantially oval.

1        22.    The eyewear according to claim 19, wherein the ventilation  
2        apertures are substantially polygonal.

1        23.    The eyewear according to claim 19, wherein the internal side  
2        forms an angle of approximately forty-five degrees with respect to a  
3        surface of the brow web.

1        24.    The eyewear according to claim 19, wherein a width of the  
2        aperture is substantially equal to a thickness of the brow web.

1        25.    The eyewear according to claim 19, wherein the brow web and  
2        frame are molded as a single body.

1        26.    The eyewear according to claim 19, wherein the frame includes a  
2        lower web for each lens wherein the lower web extends from a lower  
3        portion of the frame at each lens and further comprising one or more  
4        ventilation apertures in each lower web.

1        27.    The eyewear according to claim 26, wherein the ventilation  
2        aperture for each lower web includes an internal side that is substantially  
3        sloped with respect to a bottom surface of the lower web.

1        28.    The eyewear according to claim 19, wherein the frame includes  
2        side lenses and further comprising at least one ventilation aperture in the  
3        brow web for ventilating the corresponding side lens.

1        29.    The eyewear according to claim 28, wherein the frame includes a  
2        lower web for each lens wherein the lower web extends from a lower  
3        portion of the frame at each lens and further comprising one or more  
4        ventilation apertures in each lower web.

1        30.    The eyewear according to claim 29, the ventilation aperture for  
2        each lower web includes an internal side that is substantially sloped with  
3        respect to a bottom surface of the lower web.

1        31.    Eyewear comprising:

2 a frame including at least one ventilation aperture having a internal  
3 side that is substantially perpendicular to a wearer's line of sight toward  
4 the ventilation aperture; and  
5 one or more lenses mounted to the frame.

1 32. The eyewear according to claim 31, further comprising a brow web  
2 extending approximately horizontally from a top portion of the frame,  
3 wherein the ventilation aperture extends through the brow web.

1 33. The eyewear according to claim 32, wherein the internal side  
2 forms an angle of approximately forty-five degrees with respect to a  
3 surface of the brow web.

1 34. The eyewear according to claim 31, wherein the ventilation  
2 aperture is substantially round.

1 35. The eyewear according to claim 31, wherein the ventilation  
2 aperture is substantially oval.

1 36. The eyewear according to claim 31, wherein the ventilation  
2 aperture is substantially polygonal.

1 37. The eyewear according to claim 31, wherein opposite sides of the  
2 ventilation aperture are parallel.

1 38. The eyewear according to claim 31, wherein the frame includes a  
2 lens channel and the aperture is closely adjacent to the lens channel.

1 39. The eyewear according to claim 31, comprising a plurality of  
2 apertures arranged substantially in a row.

1        40.    The eyewear according to claim 31, wherein the row  
2        approximately follows a curvature of the lens.

1        41.    The eyewear according to claim 31, comprising a plurality of  
2        apertures for each of two lenses wherein the apertures for each lens are  
3        arranged substantially equally-spaced in a row.

1        42.    The eyewear according to claim 41, comprising three apertures for  
2        each of the two lenses.

1        43.    The eyewear according to claim 31, wherein a width of the  
2        aperture is substantially equal to a thickness of the brow web.

1        44.    The eyewear according to claim 31, wherein the brow web and  
2        frame are molded as a single body.

1        45.    Eyewear comprising a frame and a plurality of lenses mounted to  
2        the frame, wherein the frame includes plurality of ventilation apertures  
3        each having a internal opening that is pointed toward one of the lenses.

1        46.    The eyewear according to claim 45, wherein the lenses include  
2        front lenses and side lenses and the ventilation apertures include at least  
3        one aperture for each lens.

1        47.    The eyewear according to claim 45, wherein the lenses include  
2        front lenses and the ventilation apertures include at least one aperture  
3        above and below each front lens.

1        48.    A method of manufacture of eyewear comprising:  
2                molding a frame as a single body having a brow web extending  
3        approximately horizontally from a top portion of the frame and including

4 molding a plurality of ventilation apertures in the brow web and wherein  
5 each aperture has parallel sides and a center axis that is substantially  
6 sloped with respect to a top surface of the brow web;  
7 attaching one or more lenses to the frame; and  
8 attaching hinged earpieces to the frame.

1 49. The method according to claim 48, wherein the apertures for each  
2 lens are arranged substantially equally-spaced in a row for each of two  
3 lenses.